

- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
- Double close-loop motion control, with precise positioning performance in high-speed movement
- Granite body, more stable
- Servo motors for X, Y, Z axis
- SPC function for large quantity measurement

## SPECIFICATION

Code		ISD-R320	ISD-R430	ISD-R540	
Measuring range (X×Y×Z)		300×200×200mm	400×300×200mm	500×400×200mm	
Stage size		500×330mm	606×466mm	706×566mm	
Glass stage size		350×280mm	450×350mm	550×450mm	
Resolution of X/Y/Z axis		0.5µm			
Accuracy of X/Y axis		≤(3+L/200)μm (L is the measuring length in mm)			
Repeatability of X/Y axis		2µm			
Objective		0.7X~4.5X (zoom)			
Working distance		92mm			
View field (diagonal length)		1.0~6.6mm			
Magnification		37.2X~236.0X (on 21.5" monitor)			
Camera		1/2" color CCD, 1.3M pixel			
Illumination	contour	programmable segmented	programmable segmented ring light		
	surface	adjustable LED light	adjustable LED light		
Max. height of workpiece		200mm			
Max. weight of workpiece		20kg			
Operation system		Windows 10/11	Windows 10/11		
Drive method		automatic	automatic		
Power supply		220V, 50/60Hz	220V, 50/60Hz		
Dimension (L×W×H)		720×770×1780mm	700×1000×1780mm	800×1040×1780mm	
Weight		270kg	325kg	500kg	

## STANDARD DELIVERY

Main unit	1 pc
Software	1 pc
Dongle	1 pc
Controller	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Anti-dust cover	1 pc

## **OPTIONAL ACCESSORY**

0.5X auxiliary objective	code: <b>ISD-Y-OB05X</b> working distance: 175mm magnification: 18.6~118.0X (on 21.5" monitor)	
2X auxiliary objective	code: <b>ISD-Y-OB2X</b> working distance: 36mm magnification: 74.5~472.0X (on 21.5" monitor)	
Probe	code: <b>ISD-Y-PROBE</b> includes Ø2mm and Ø3mm styli, Ø25mm calibration ball	
Spectral confocal sensor	code: <b>ISD-R-SCS</b> (must be insta <b>ll</b> ed in factory)	
Rotary table	code: <b>ISD-R-RT</b> (must be insta <b>ll</b> ed in factory)	
Vision measuring system with coaxial light lens	code: ISD-R320L, ISD-R430L, ISD-R530L	
Office software	code: 7313-OFFICE	



programmable segmented ring light (included)



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



lens with coaxial light (**optional**)



rotary table (optional)



spectral confocal sensor (**optional**), thickness of glass or plastic film can be measured according to the refractive index, measuring accuracy is 5µm

## SOFTWARE (INCLUDED)

